



I-ROD® ADHESIVE TEMPERATURE CONSIDERATIONS

I-Rod® Adhesive provides a strong, permanent bond between I-Rod strips and pipe supports.

However, I-Rod adhesive must be stored and applied properly in order to achieve the published bonding strength.

STORAGE

I-Rod Adhesive must be stored in a temperature controlled location between 46°F and 70°F, out of direct sunlight. Storing the adhesive at higher temperatures will cause it to harden and spoil. Storing at lower temperatures will cause it to freeze.

PREPARATION

Application surface and flat part of I-Rod must be clean and free of any surface contaminants such as loose paint, oxide films, oil, dust, mold, release agents, and all other surface contaminants prior to application of I-Rod Adhesive.

APPLICATION

I-Rod Adhesive can only be applied when the application surface and ambient temperatures are between 46°F and 110°F.

CURING

I-Rod adhesive will cure naturally at 70°F. Lower temperatures will slow down the curing process, delaying full strength bond.



If the contractor cannot guarantee that the I-Rod Adhesive cannot be stored at the correct temperature, the surface is properly prepared, and the I-Rod Adhesive cannot be applied at the correct temperature, then we recommend bolting over the use of the adhesive.

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