



# I-ROD<sup>®</sup> ADHESIVE TEMPERATURE CONSIDERATIONS

**I-Rod<sup>®</sup> Adhesive provides a strong, permanent bond between I-Rod strips and pipe supports.**

However, I-Rod adhesive must be stored and applied properly in order to achieve the published bonding strength.

## STORAGE

I-Rod Adhesive must be stored in a temperature controlled location between 46°F and 70°F, out of direct sunlight. Storing the adhesive at higher temperatures will cause it to harden and spoil. Storing at lower temperatures will cause it to freeze.

## PREPARATION

Application surface and flat part of I-Rod must be clean and free of any surface contaminants such as loose paint, oxide films, oil, dust, mold, release agents, and all other surface contaminants prior to application of I-Rod Adhesive.

## APPLICATION

I-Rod Adhesive can only be applied when the application surface and ambient temperatures are between 46°F and 110°F.

## CURING

I-Rod adhesive will cure naturally at 70°F. Lower temperatures will slow down the curing process, delaying full strength bond.



If the contractor cannot guarantee that the I-Rod Adhesive cannot be stored at the correct temperature, the surface is properly prepared, and the I-Rod Adhesive cannot be applied at the correct temperature, then we recommend bolting over the use of the adhesive.

an **ACTEON** company